

Weight limit 265 lbs

CD101XTM Summit™ Extra Tab With Manta



Customer Service

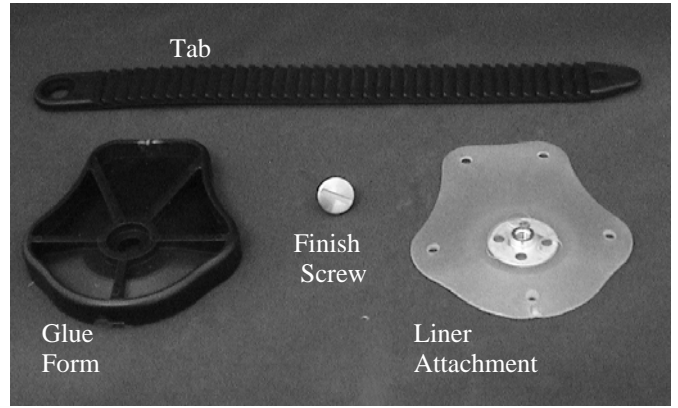
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MADE IN USA



Gluing Liner Attachment to Liner

Correct fabrication of the Summit™ Lock requires use of Coyote® Quick Adhesive. The Quick Adhesive sets extremely fast. If not glued fast enough it may not properly adhere to the liner. The glue can be refrigerated to increase the work time. When using, work quickly.

The Quick Adhesive is sold separately.

CD4120—20cc cartridge

CD4180—180cc Cartridge

* CD4180 requires a dispensing gun and mix tips



Have the patient step into socket. Mark the liner at top edge of the hole in the socket.



Roll liner over a piece of plastic to pre-stretch the liner and to create a flat working surface.



Measure 1/4" above mark on liner. This mark represents the bottom of the Manta attachment.



Secure liner attachment to the glue form with the finish screw.



Clean the back of the liner attachment with acetone.



Mark around the liner attachment to ensure exact placement.



Working quickly, run a bead of Quick Adhesive around the edge of the liner attachment. Smear the bead into a thin layer on the attachment.



Set liner attachment in marked location.



Place a small weight on top of the glue form to hold in place. Allow to set for 15 minutes.



Remove the glue form and secure the tab to the liner attachment with the finish screw. Use Loctite® 242 to ensure permanent attachment.